

**Garant**

**Indexable insert for turning VCGT 160402, for medium machining, Grade: HB7310**


**Order data**

|              |               |
|--------------|---------------|
| Order number | 261457 HB7310 |
| GTIN         | 4045197671707 |
| Item class   | 21G           |

**Technical description**

|                                      |                    |
|--------------------------------------|--------------------|
| Main application                     | N                  |
| Cutting conditions                   | continuous         |
| Cutting speed $v_c$ main application | 350 - 600 m/min    |
| Corner radius                        | 0.2 mm             |
| Chip breaker                         | AM                 |
| Feed $f$                             | 0.05 - 0.5 mm/rev. |
| Cutting depth $a_p$                  | 0.1 - 4 mm         |
| Grade                                | HB7310             |
| Finishing/roughing assignment        | Roughing           |
| Finishing/roughing assignment        | Finishing          |

|                               |                                    |
|-------------------------------|------------------------------------|
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material                 | Carbide                            |
| ISO code indexable insert     | VCGT 160402                        |
| Number of changes/inserts     | 2                                  |
| Tolerance                     | G                                  |
| Type of product               | Indexable insert for turning       |